

(19) World Intellectual Property
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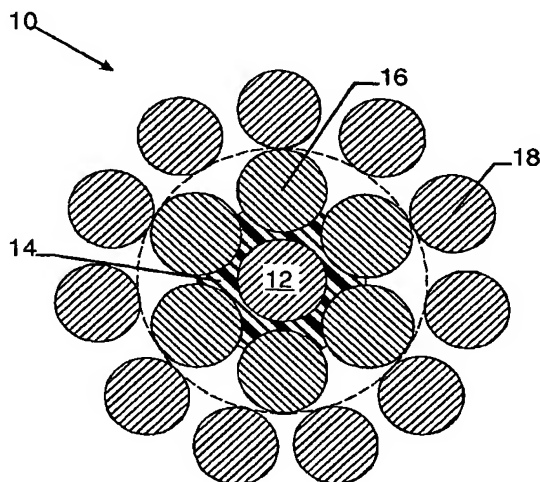
(43) International Publication Date
17 February 2005 (17.02.2005)

PCT

(10) International Publication Number
WO 2005/014924 A1

- (51) International Patent Classification⁷: **D07B 1/06**
- (21) International Application Number:
PCT/EP2004/051246
- (22) International Filing Date: 25 June 2004 (25.06.2004)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
03102201.5 17 July 2003 (17.07.2003) EP
- (71) Applicant (for all designated States except US): N.V. BEKAERT S.A. [BE/BE]; Bekaertstraat 2, B-8550 Zwevegem (BE).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): MEERSCHAUT, Dirk [BE/BE]; Kap. Com. Vinckestraat 26, B-8710 Ooigem (BE). VANNESTE, Stijn [BE/BE]; Duikerstraat 4, B-8770 Ingelmunster (BE). CAUWELS, Hans [BE/BE]; Kleine Moerweg 21, B-9991 Adegem (BE).
- (74) Agent: SEYNHAEVE, Geert; Bekaertstraat 2, B-8550 Zwevegem (BE).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- Published:
— with international search report
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: OPEN LAYERED STEEL CORD WITH HIGH BREAKING LOAD



(57) Abstract: A steel cord (10) adapted for the reinforcement of elastomers comprises: a core steel filament (12) with a core steel filament diameter d_c and coated with a polymer (14); six intermediate steel filaments (16) with an intermediate steel filament diameter d_i smaller than or equal to the core steel filament diameter d_c ; these intermediate steel filaments (16) are twisted around the core steel filament (12); ten or eleven outer steel filaments (18) with an outer steel filament diameter d_o smaller than or equal to the intermediate steel filament diameter d_i ; these outer steel filaments (18) are twisted around the intermediate steel filaments (16), the outer steel filaments (18) are preformed in order to allow rubber penetration inside the core (10). The core steel filament (12), the intermediate steel filaments (16) and the outer steel filaments (18) all have a tensile strength at least 2600 MPa. The cord (10) has an outer diameter D according to following formula: $D \leq d_c + 2xd_i + 2xd_o + 0.1$ wherein all diameters are expressed in millimeter (mm).